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# Studies on physio-chemical properties of *kalakand* using jaggery powder

# Neha Solunke, SG Narwade and GK Londhe

# Abstract

The present investigation on "Studies on preparation of *kalakand* using jaggery as sweetening agent" was undertaken during 2021-2022 at the Department of Animal Husbandry and Dairy Science, College of Agriculture, Vasantrao Naik Marathwada Krishi Vidyapeeth, Parbhani, Maharashtra. *Kalakand* was prepared from buffalo milk (standardized with 6 per cent fat and 9 per cent SNF) and the different level of jaggery powder (5, 7, 9, 11part by vol. of milk). On the average jaggery powder *kalakand* of treatment T<sub>1</sub>, T<sub>2</sub>, T<sub>3</sub>, T<sub>4</sub>, and T<sub>5</sub> contained moisture 21.78, 22.71, 22.26, 21.71, and 21.39 per cent, fat 20.92, 19.92, 19.52, 19.14, and 18.70 per cent, protein 15.00, 14.28, 13.99,13.71 and 13.39 per cent, ash 2.62,2.59, 2.63,2.68 and 2.72 per cent, total solid, 76.22, 77.29, 77.74, 78.17 and 78.61 per cent, carbohydrate 37.68, 40.50, 41.60, 42.76 and 43.80 per cent, respectively.

Keywords: Kalakand, Jaggery, powder

#### Introduction

Since it was created to be a complete diet for developing young animals, milk has earned the reputation of being nature's most complete food. It is also a food of exceptional interest. A well- balanced diet is necessary for optimal health and development. Milk and milk products provide the necessary nutrients for a balanced diet. It provides minerals that form bones, vitamins that promote health, and energy-boosting lactose and milk fat. It also provides proteins that help build muscle. Milk is a vital food for developing children, adolescents, adults, invalids, convalescents, and patients because of all these qualities. (De, 1982).

A byproduct of sugarcane, jaggery is abundant in vital minerals. (calcium: 40-100 mg, magnesium: 70-90 mg, potassium: 1056 mg, phosphorus: 20-90 mg, sodium: 19-30 mg, iron: 10-13 mg, manganese: 0.2-0.5 mg, zinc: 0.2-0.4 mg, copper: 0.1-0.9 mg, and chloride: 5.3 mg per 100 g of jaggery), vitamins (vitamin A: 3.8 mg, vitamin B1: 0.01 mg, vitamin B2: 0.06 mg, vitamin B5: 0.01 mg, vitamin B6: 0.01 mg, vitamin C: 7.00 mg, vitamin D2: 6.50 mg, vitamin E: 111.30 mg, and vitamin PP: 7.00 mg), and protein: 280 mg per 100 g of jaggery, which can be widely distributed to reduce the issues of undernutrition and malnutrition (Pattnayak and Misra 2004).

#### **Materials and Methods**

The current research on the "Studies on preparation of *kalakand* using jaggery as a sweetening agent" was conducted at the Department of Animal Husbandry and Dairy science, College of Agriculture, Vasantrao Naik Marathwada Krishi Vidyapeeth, Parbhani. The materials and methods which was employed for carry out the research was as under.

#### Materials

Following materials and ingredients were used to meet the objectives of the present study.

#### **Buffalo milk**

Whole, fresh, clean buffalo milk was obtained from buffalo unit of Department of Animal Husbandry and Dairy Science, College of Agriculture, Parbhani.

Jaggery powder: Jaggery powder was procured from local market of Parbhani city.

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# Citric acid

Citric acid was used as coagulant for preparation of Kalakand.

# Weighing balance

Weighing balance available in the PG laboratory was used for the weighing of ingredient used for the preparation of *kalakand*.

# **Chemicals and Glass wares**

The glassware's required for conducting chemical analysis and preparation of product was utilized from the PG laboratory of Department of AHDS, College of Agriculture, Parbhani.

# Khunti

For scraping and stirring milk solids, a long-handled, stainless steel khunti with a flattened end and a rather sharp edge was utilized.

# Gas shegdi

The gas shegdi was available in the Department of Animal Husbandry and Dairy science was used for preparation of *kalakand*.

# Karahi

The milk was desiccated using an iron karahi that could hold five liters of milk.

# pH meter

A digital pH meter manufactured by Lab Techno, Mumbai (Maharashtra) was used to determination of pH.

# Laminar air flow

An instrument manufactured by Kirloskar Electronic Ltd. (India) was used for microbiological work.

#### Autoclave

An instrument manufactured by M/S. Modern Industrial Corporation (MIC) Mumbai (India) was used for autoclaving purpose.

# **Colony counter**

A colony counters with magnifying lens was used for counting the colonies formed by microorganisms.

# **B.O.D.** incubator

B.O.D. incubator manufactured by Micro Scientific Works Pvt. Ltd. (MSW), Delhi available in the Department of Animal Husbandry and Dairy Science was used for incubation.

# Muffle furnace

Muffle furnace was used for the determination of ash in the *kalakand* throughout the study period. Muffle furnace is manufactured by Micro Scientific 17 Works Pvt. Ltd. (MSW) Delhi.

#### **Methods Treatment details**

Preparation of *kalakand* with addition of jaggery powder following treatment combinations were taken for study:

 $T_1$  = Control sample (*Kalakand* prepared from buffalo milk with addition of 6% sugar).  $T_2$ = 95 parts of buffalo milk + 5

#### parts of jaggery powder

 $T_{3}$ = 93 parts of buffalo milk + 7 parts of jaggery powder  $T_{4}$ = 91 parts of buffalo milk + 9 parts of jaggery powder  $T_{5}$  = 89 parts of buffalo milk + 11 parts of jaggery powder

The experiment was conducted in five treatments with five replications.

# **Results and Discussions**

# Physico-chemical composition of jaggery powder *kalakand* Moisture content of *kalakand* using jaggery powder

It was cleared from table 1 that the moisture content of *kalakand* was maximum for treatment  $T_1$  and it decrease gradually to  $T_5$ . The moisture content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 23.78, 22.71 22.26, 21.71 and 21.39 per cent respectively. The treatment  $T_3$  recorded the moisture content 22.26 per cent. The moisture content of *kalakand* decreased in treatment  $T_3$ 

(22.26 per cent) as compare to  $T_2$  (22.71 per cent) and  $T_1$  (23.78 per cent), whereas in treatment  $T_4$  (21.71 per cent) and  $T_5$  (21.39 per cent). As jaggery powder level increased, moisture content in *kalakand* decreased. It was seen from table 1 that the moisture content of *kalakand* is highest for treatment  $T_1$  and it decreased gradually to  $T_5$ .

<b>Table 1:</b> Effect of various levels of jaggery powder on moisture
content of kalakand

Treatments		Re	Mean %			
Treatments	<b>R1</b>	R2	R3	R4	R5	Mean 70
$T_1$	23.82	23.86	23.74	23.77	23.72	23.78a
T <sub>2</sub>	22.70	22.66	22.74	22.73	22.72	22.71b
T <sub>3</sub>	22.29	22.20	22.24	22.26	22.31	22.26c
<b>T</b> 4	21.74	21.70	21.68	21.72	21.71	21.71d
T5	21.36	21.42	21.37	21.41	21.39	21.39e
SE ± 0.01	5					CD at 5% 0.054

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

#### Fat content of kalakand using jaggery powder

 Table 2: Effect of various levels of jaggery powder on fat content of

 kalakand

Treatments		Meen 9/				
	1 reatments	R1	R2	R3	R4	R5
T1	20.90	20.95	20.90	20.88	20.97	20.92a
T2	19.84	19.87	19.92	19.97	19.90	19.92b
T3	19.58	19.48	19.55	19.47	19.52	19.52c
T4	19.12	19.20	19.14	19.08	19.16	19.14d
T5	18.66	18.72	18.68	18.71	18.73	18.70e
SE ± 0.01				CD at	t 5% 0.056	

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

It was seen from table 2 that the fat content of *kalakand* was significantly affected due to addition of jaggery powder. The average fat content was significantly maximum for treatment  $T_1$  (20.92) per cent) and it decreased gradually to  $T_5$  (18.70) per cent. The fat content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 20.92, 19.92, 19.52, 19.14 and 18.70 per cent respectively. The treatment  $T_3$  recorded the fat content 19.52 per cent. The fat content of *kalakand* decreased in treatment  $T_3$  (19.52 per cent) as compare to  $T_2$  (19.92 per cent) and  $T_1$  (20.92 per cent).

Protein content of kalakand using jaggery powder

 Table 3: Effect of various levels of jaggery powder on protein content of kalakand

	Replications						
<b>R1</b>	R2	R3	R4	R5	Mean %		
15.00	14.92	15.10	14.92	15.06	15.00a		
14.23	14.28	14.34	14.24	14.31	14.28b		
13.95	13.98	14.06	14.00	13.96	13.99c		
13.70	13.76	13.72	13.66	13.71	13.71d		
13.36	13.41	13.40	13.36	13.42	13.39e		
				CD at 5% 0.066			
	15.00 14.23 13.95 13.70	15.00         14.92           14.23         14.28           13.95         13.98           13.70         13.76           13.36         13.41	15.00         14.92         15.10           14.23         14.28         14.34           13.95         13.98         14.06           13.70         13.76         13.72           13.36         13.41         13.40	15.00         14.92         15.10         14.92           14.23         14.28         14.34         14.24           13.95         13.98         14.06         14.00           13.70         13.76         13.72         13.66           13.36         13.41         13.40         13.36	15.0014.9215.1014.9215.0614.2314.2814.3414.2414.3113.9513.9814.0614.0013.9613.7013.7613.7213.6613.7113.3613.4113.4013.3613.42		

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

It was cleared from table 3 that the protein content of *kalakand* was significantly affected due to addition of jaggery powder. The average protein content was significantly maximum for treatment  $T_5$  (13.39 per cent). The protein content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 15.00, 14.28, 13.99, 13.71, 13.39 and per cent respectively. The treatment  $T_3$  had the protein content

13.99 per cent. As jaggery powder level was increased, protein content in *kalakand* was also decreased.

#### Ash content of kalakand using jaggery powder

 Table 4: Effect of various levels of jaggery powder on ash content of

 kalakand

Replications									
Treatments	<b>R1</b>	R2	R3	R4 R5	M	Mean %			
<b>T</b> 1	2.64	2.60	2.66	2.58	2.62	2.62c			
T <sub>2</sub>	2.54	2.60	2.62	2.58	2.61	2.59c			
T3	2.61	2.60	2.68	2.62	2.64	2.63bc			
$T_4$	2.74	2.64	2.70	2.72	2.60	2.68ab			
T5	2.78	2.68	2.72	2.74	2.68	2.72a			
SE $\pm 0.015$ CD at 5% 0.054									

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

From table 4 it was cleared that the ash content of *kalakand* was significantly affected due to addition of jaggery powder. The maximum ash content in treatment  $T_5$  (2.72 per cent), whereas minimum in treatment  $T_1$  (2.62 per cent). The ash content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 2.62, 2.59, 2.63, 2.68, and 2.72 per cent respectively. The treatment  $T_3$  recorded the ash content

2.63 per cent. The ash content of *kalakand* increased in  $T_3$  (2.63 per cent) as compare to  $T_2$  (2.59 per cent) and  $T_1$  (2.62 per cent) whereas, increase in treatment  $T_4$  (2.68 per cent) and  $T_5$  (2.72 per cent). It was observed that as the jaggery powder level increased, ash content in *kalakand* also increased. Total solid content of *kalakand* using jaggery powder

 Table 5: Effect of various levels of jaggery powder on total solid content of kalakand

Treatments		Re	Mean %			
Treatments	<b>R1</b>	R2	R3	<b>R4</b>	R5	Mean 76
T1	76.18	76.26	76.22	76.20	76.24	76.22e
T2	77.25	77.30	77.28	77.32	77.30	77.29d
T3	77.70	77.76	77.78	77.74	77.72	77.74c
T4	78.10	78.18	78.22	78.20	78.15	78.17b
T5	78.57	78.62	78.60	78.64	78.62	78.61a
SE + 0.011						CD at 5 % 0.041

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

It was seen from table 5 that the total solid content of *kalakand* was significantly affected due to addition of jaggery. The total solid content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 76.22, 77.29, 77.74 and 78.61 per cent respectively.

# Total Carbohydrate content of *kalakand* using jaggery powder

 Table 6: Effect of various levels of jaggery powder on total

 carbohydrate content of kalakand

Treatments R1		R2	Replications	R4	R5	Mean %	
Treatments	KI	K2	R3	K4	K5	Wiean 70	
T1	37.64	37.70	37.68	37.66	37.72	37.68e	
T2	40.46	40.52	40.54	40.50	40.48	40.50d	
T3	41.56	41.61	41.60	41.62	41.61	41.60c	
T4	42.79	42.75	42.80	42.74	42.72	42.76b	
T5	43.81	43.76	43.81	43.80	43.82	43.80a	
	SE $\pm 0.009$ CD at 5 % 0.034						

(Note: The mean value with different superscripts within same column differed significantly (p < 0.05)

It was cleared from table 6 that the total carbohydrate content of *kalakand* was significantly affected due to addition of jaggery. The maximum carbohydrate content in treatment  $T_5$  (43.80 per cent), whereas minimum in treatment  $T_1$  (37.68 per cent). The carbohydrate content for treatment  $T_1$ ,  $T_2$ ,  $T_3$ ,  $T_4$  and  $T_5$  were 37.68, 40.50, 41.60, 42.76,43.80. per cent respectively.

# Conclusion

While in chemical composition scores, control  $(T_1)$  was acceptable and liked very much but as compared to other treatment levels,  $T_3$  with 7 per cent of jaggery powder gained acceptable score with like very much score. Hence, it is concluded that treatment  $T_3$  is more nutritious and cheaper for consumers. The chemical composition of  $T_3$  contain moisture 22.26 per cent, fat 19.52 per cent, proteins 13.99 per cent, ash 2.63 per cent, titratable acidity 0.0.29 per cent, total carbohydrate 43.31 per cent, total solids 77.74 per cent and pH 6.38.

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